

32 Partridge Circle  
Rock Island, Illinois 61201  
Tel (309) 787-9618 / Fax (309) 787-9619

BAGGER	OEM NUMBER	
SND10/522-DD	SND10/522	Arc blade
B-0210-0812-DD	B-0210-0812	B W Koonie bagger knife

BANDSAW BLADES	OEM NUMBER	
1245204T		Butcher Blade 124" x 5/8" x .020 x 4tpi
1245224T		Butcher Blade 124" X 5/8" X .022 X 4tpi
1245253T		Butcher blade 124" x 5/8" x .025 x 3tpi
124522-1/2P-DD	124522-1/2P	Butcher Blade SDB 124" X 5/8" X .022-1/2" pitch
1265253T		Butcher Blade 126" x 5/8" x .025 x 3tpi
13313223T		Butcher Blade 133 1/3" x 3/4" x .022 x 3tpi
1425223T		Butcher Blade 142" X 5/8" X .022 X 3T
1545223T		Butcher Blade 154" x 5/8" x .022 x 3tpi
565223T		Butcher Blade 56 x 5/8" x .022 x 3tpi
12733253T-CB		Carcus Blade 127 1/3" x 3/4" x .022 x 3tpi

Please contact us concerning your Bandsaw Blade needs as we are not limited to the sizes shown here

BIZERBA	OEM NUMBER	
65510140004-DD	65510140004	Print roller-small recoated
65510150004-DD	65510150004	Stripper roller - large recoated
65520500900-DD	65520500900	Bizerba shaft with sleeve pressed on at one end
65520501000-DD	65520501000	Bizerba sleeve for roller shaft
65550515600-DD	65550515600	Drive roller - small
65550516800-DD	65550516800	Small drive shaft
65550535200-DD	65550535200	Bizerba roller - large
65550551100-DD	65550551100	Bizerba short sleeve
65620218400-DD	65620218400	GLM-1 Bizerba roller re-sleeved

\*These items made to order

CARRIERS	OEM NUMBER	
03376381-DD	03376381	#10 Carrier plate
03376381-ICP-DD	03376381-ICP	12" index isolation carrier plate
03443440-DD	03443440	#9 Carrier plate
09098760-DD	09098760	#3 Carrier plate

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**CLEANERS**

	<b>OEM NUMBER</b>	
PS-1GA		Perfect Solution Gallon
PS-1QT		Perfect Solution Quart
PS-55D		Perfect Solution 55 Gallon Drum
PS-5GP		Perfect Solution 5-Gallon Pail
LZ-600G		Liqui-Zyme 600 Gallons
LZ-600QT		Liqui-Zyme 600 Quart
409-EV-GA		Eversolve cleaner degreaser 409
415-EMSC-5GA-P		Emulsified Solvent Cleaner 415

**CYOVAC MACHINE**

	<b>OEM NUMBER</b>	
3-35158-B-DD	3-35158-B	Cryovac cut off blade
4-58463-DD	4-58463	Cyovac Piercing Knives

**DICER BLADES**

	<b>OEM NUMBER</b>	
17.2077.0-DD	17.2077.0	Holac knife 7.04" x .629 x .039
17.2078.0-DD	17.2078.0	Holac dicer blade 7.047 x .629 x .059
31.11780	31.11781	Holac dicer knife 7.677 x .708 x .059
16.0181.1-DD	16.0181.1	Holac dicer blade 10.472 x .981 x .039
16.0182.1-DD	16.0182.1	Holac blade 10.629 x .984 x .059

**GB KNIVES**

	<b>OEM NUMBER</b>	
02545000-DD	02545000	GB-240 knife
02545000CA-DD	02545000CA	GB knife assembly with guide rods attached

**GRASSELLI BLADES**

	<b>OEM NUMBER</b>	
Grass-17-38		Grasselli narrow butcher blade 25 per pack
Grass-17-58		Grasselli wide butcher blade 25 per pack
Grass-38-Mini		Grasselli narrow mini wave blade 25 per pack
Grass-58-Mini		Grasselli wide mini wave blade 25 per pack
Grass-58-6TPI		Grasselli 5/8" x 6TPI blades 25 per pack
Grass-17-58-22		Grasselli wide butcher blade .022 thick 25 per pack
Grass-58-CS		Grasselli blade carbon steel 17 5/8" x 5/8" x .020
Grass 58-6TPI-CS		Grasselli blade carbon steel 17 5/8" x 5/8" x .022 x 6TPI

**HEATERS**

	<b>OEM NUMBER</b>	
2002		# 2 (768) hot knife strip heater (1lb) 1pc.
2003		Strip heater #3 hot knife 1 pc.
2005		Universal #5 hot knife strip heater 1pc.
2010		Strip heater #10 hot knife 1pc.
2015		Strip heater family pack hot knife 1pc.

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<b>INPAK BEARINGS</b>	<b>OEM NUMBER</b>	
500	13040688	Bearing for 1" roller

  

<b>INPAK KNIFE CONNECTORS</b>	<b>OEM NUMBER</b>	
900		Male insert for hot knife
901		Female insert for hot knife
902		Hood top entry metal for hot knife
903		Housing bulkhead for hot knife
904		Cable protector for hot knife
905		4-wire color code with ground for the 900 series connectors
906	14060676	Hot knife male 5 pin connector
907	14060677	Hot knife pin cord connector 6'
910		Housing bulkhead gaskets

  

<b>INPAK GENERAL</b>	<b>OEM NUMBER</b>	
14120405-DD	14120405	Wika gauge
14120500-DD	14120500	Hot Knife temperature controller

  

<b>INPAK FILM MANDRELS</b>	<b>OEM NUMBER</b>	
8001		T-handles for split collars
8002		Split collars for film cones
8003		Film cones

  

<b>INPAK HOLD DOWN/LAYDOWN ROI</b>	<b>OEM NUMBER</b>	
501		5/8" wide roller for hold down
502		2" wide roller
503		Lay down roller after knives
504		Discharge roller 35" long
1485		Hold down roller assembly complete set (4)

  

<b>INPAK KNIFE PARTS</b>	<b>OEM NUMBER</b>	
700	11020404	Outer knife clamp bolts
701	11020403	Inner clamp plate shoulder bolt
6000	02655010	# 2 (768) hot knife coated aluminum inner clamp (768), exact weight
6001	03654980	# 2 (768) hot knife op insulator plate, exact weight
6003	03316760	# 3 hot knife coated aluminum inner clamp (1lb)
6004	03522670	# 3 hot knife top insulator plate (1lb)
6005	03432750	# 10 hot knife coated aluminum inner clamp (2lb)
6006	03432730	# 10 hot knife top insulator plate (2lb)
6007	03443620	# 9 Family Pack hot knife coated aluminum inner clamp (5lb)
6008	03601820	# 9 Family Pack hot knife top insulator plate (5lb)
6009		# 5 Universal hot knife coated aluminum inner clamp
6010		# 5 Universal hot knife top insulator plate

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<b>INPAK KNIFE PARTS (Cont.)</b>	<b>OEM NUMBER</b>	
6012	03522660	# 3 hot knife top mounting plate (1lb)
6013	03522690	# 3 hot knife outer clamping ring (1lb)
6014	03432720	# 10 hot knife top mounting plate (2lb)
6015	04344830	# 10 hot knife outer clamping ring (2lb)
6018	03443582	# 9 Family Pack hot knife top mounting plate (5lb)
6019	03443611	# 9 Family Pack hot knife outer clamping ring (5lb)
6021	03522680	# 3 hot knife coated aluminum mounting ring (1lb) (one piece strip heater)
6022	03432740	# 10 hot knife coated aluminum mounting ring (2lb) (one piece strip heater)
6023		# 10 cut in place hot knife mounting ring, for one piece strip heaters
6024	04443602	# 9 Family Pack hot knife coated aluminum mounting ring (5lb)
6025	02562441	# 3 Knife hanger - right side (1lb)
6026	02562440	# 3 Knife hanger with holes for wires - left side (1lb)
6027	04316302	Knife hanger
6028	02317010	# 10 Knife hanger (2lb) and Family Pack (5lb)
6029		Universal hot knife wire housing
6030	03654960	# 2 (768) hot knife coated aluminum mounting ring, exact weight
6031	02655000	# 2 (768) hot knife outer clamping ring, exact weight
6032	03654970	# 2 (768) hot knife top mounting plate, exact weight
6034		# 2 (768) knife hanger - right side, exact weight
6035	02516951	# 2 (768) knife hanger- left side, exact weight
01379250-DD	1379250	Knife washer
01413130-DD	1413130	Wire housing for # 3, # 10, # 5 and # 9 post cut machines
02457940-DD	2457940	# 2 (768) hot knife wire housing, exact weight
02601840-DD	2601840	# 9 knife hanger
03443582-DD	3443582	# 9 family pack knife top mount
03443611-DD	3443611	# 9 Family pack outer clamping ring, knife radius corners
03593760-DD	3593760	# 10 Outer clamping ring, knife radius corners
03593780-DD	3593780	#10 left knife hanger
03593790-DD	3593790	# 10 knife hanger Right ( 8-up)
03595510-DD	3595510	Knife hanger for cylinder-(8 up)
04454430-DD	4454430	3lb coated aluminum inner clamp
04454590-DD	4454590	Top insulator for 3lb
04593510-DD	4593510	# 10 Top mount plate knife, radius corners
11012202-DD	11012202	Knife screw

<b>INPAK KNIVES</b>	<b>OEM NUMBER</b>	
Inpak-1005	09074430	Universal (#5) stainless steel knife 2 pc.
Inpak-1005C		Universal (#5) stainless steel coated knife 2 pc.
Inpak-1010	09061310	#10 stainless steel knife 2 pc.
Inpak-1010C		#10 stainless steel coated knife 2 pc.
Inpak-103	09061330	# 3 stainless steel knife 2 pc.
Inpak-103C		# 3 stainless steel coated knife 2 pc.
Inpak-103-163	09061332	# 3 stainless steel knife for cut in place tool 2 pc.
Inpak-103-163C		# 3 coated stainless steel knife for cut in place 2 pc.
Inpak-10FP	09822550	# 9 family pack (8922) stainless steel knife 2 pc.
Inpak-10FPC		# 9 family pack (8922) stainless steel coated knife 2 pc.

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**INPAK KNIVES (cont.)**

	<b>OEM NUMBER</b>	
Inpak-1010-163	09061311	# 10 stainless steel knife, for cut in place tool 2 pc.
Inpak-1010-163C		# 10 coated stainless steel knife for cut in place tool 2 pc.
Inpak-10FP-163	09902921	# 9 family pack stainless steel knife, cut in place tool
Inpak-10FP-163C		# 9 family pack coated stainless steel knife, cut in place tool
Inpak-768-150	09928820	# 2 (768) stainless steel knife (1lb)
Inpak-768-150C		# 2 (768) coated stainless steel knife (1lb)
Inpak-768-163	09929610	# 2 (768) stainless steel knife, cut in place tool (1lb)
Inpak-768-163C		# 2 (768) coated stainless steel knife, cut in place tool (1lb)
03400		Knife scrapers

**INPAK RTD**

	<b>OEM NUMBER</b>	
1000		Knife RTD
1005		Seal Bar RTD

**INPAK SEAL DIE**

	<b>OEM NUMBER</b>	
100-S	02816520	Stand off for seal die standard length S/S
102		Seal shaft bottom mount (1/8" thicker)
9-003R		# 3 seal bar repair and recoat
9-1010R		# 10 seal bar repair and recoat
9-768R		# 2 seal var repair and recoat
9-8922R		Family pack (8922) seal bar repair and recoat
13040484-DD	13040484	Seal shaft pivot bearing
141502030-DD	141502030	Rod heater 1/2"D, 7 3/4"OAL/1000W , 240V, 36" long leads
11020542-DD	11020542	1/4" x 3" shoulder bolt for S60 inner seal clamps
14150237-DD	14150237	Rod heater 1/2"D, 9"OAL/1000W, 240V, 36" long leads

**INPAK SEAL GROMMETS**

	<b>OEM NUMBER</b>	
5010	01323420	Seal Grommets

**INPAK SPRINGS**

	<b>OEM NUMBER</b>	
201	13090060	Knife inner spring
202	13090062	Knife outer spring
203		Denester finger spring
204		Ross vacuum spring

**INPAK T-SEALS**

	<b>OEM NUMBER</b>	
5001	15030063	Gray T-seal flat
5006		Red t-seal 1/16" higher profile
5008		Knife wiper seal

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<b>INPAK VALVES/REPAIR KITS</b>	<b>OEM NUMBER</b>	
12020201-DD	12020201	Numatics valve repair kit small valve
12020270-DD	12020270	Numatics large valve
12020270-RBK-DD	12020270-RBK	Numatics valve repair kit large value
12020270-SOL-DD	12020270-SOL	Numatics replacement solenoid large valve
12020271-DD	12020271	Numatics small valve
12020276-DD	12020276	Ross vacuum valve top/bottom
12020277-DD	12020277	Ross gas/vent valve top and bottom
12020287-DD	12020287	Ross vacuum valve rebuild kit
12020288-DD	12020288	Ross gas valve rebuild kit
12020290-DD	12020290	Numatics replacement solenoid small valve
12040106-DD	12040106	Large pilot valve regulator with gauge

<b>MONDINI KNIVES</b>	<b>OEM NUMBER</b>	
Mon-SD-207-1	71SD20700100	# 9 family pack old style mondini knife
Mon-SD-209-1	70SD209100	#10-3 up mondini knife, serrated on the outside
Mon-SD-228-1	71SD22800100	# 5 universal knife
Mon-SD-244-1	71SD24400100	# 3 mondini knife
Mon-SD-248-1	71SD24800100	# 10 old style mondini knife (2lb)
Mon-SD-167-24A		#10 Mondini knife
71SC00100F0-DD	71SC00100F0	#3 Mondini stainless formed tray knife SC-1-1

<b>MONDINI SPRINGS</b>	<b>OEM NUMBER</b>	
Mon-021M	24MLSV021M	Mondini long spring on top
Mon-3832	24MLSD3832	Mondini heavy spring on top
Mon-517N	24MLCK517N	Mondini heater plate spring
Mon-K029	24MLSK029	Mondini film plate spring

<b>MULTIVAC PARTS</b>	<b>OEM NUMBER</b>	
11551917300-DD	11551917300	Multivac knife holder
11551959050-DD	11551959050	Multivac pressure pin
200050133-DD	200050133	Multivac squeeze knife
79915200901-DD	79915200901	Multivac single bevel slitter

<b>NORFO BLADES</b>	<b>OEM NUMBER</b>	
80.854.01-DD	80.854.01	Norfo portioner blade 2mm
80.857.01-DD	80.857.01	Norfo portioner blade 3mm

<b>OMORI BLADES</b>	<b>OEM NUMBER</b>	
TC549-01-STG-DD	TC549-01-STG	Omori blade
HFM147001-DD	HFM147001	Omori stainless steel overwrap knife

<b>REPAK MACHINE</b>	<b>OEM NUMBER</b>	
AD7981-54-DD	AD7981-54	Reel Pak knife

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ROSS GB	OEM NUMBER	
3000		10 sealed turn precision wire wound potentiometer 5k Ohms
GB-0303	12060303	GB 240 knife air cylinder
GB-0303- RBKT		Rebuild kit for GB240 air cylinder

ROSS INPAK HOT KNIFE ASSEMBL	OEM NUMBER	
90768		# 2 (768) hot knife assembly complete
91010	09814540	# 10 hot knife assembly complete (2lb)
910FP		# 9 family pack complete knife assembly (5lb)
91003		# 3 hot knife complete assembly

ROSS BLADE	OEM NUMBER	
03703200-DD	3703200	Oval tray knives

ROSS SLICER	OEM NUMBER	
13040860-DD	13040860	Coupler insert ross slicer 950 and 970

S45 MACHINE	OEM NUMBER	
14120734-DD	14120734	Sensor station cylinder mount SR3, SR4 and SR5
14120737-DD	14120737	Index sensor optic cable

SLICE-N-TACT	OEM NUMBER	
SNT101-DD	SNT101	Slice-n-tact blade

SKINNER BLADES	OEM NUMBER	
06070-DD	06070	Skinner blade
R170872-DD	R170872	Skinner blade non-clipped edge - 434mm long, 4 per pack
B356-DD	B356	Skinner blade non-clipped edge - 517mm long, 4 per pack
16354-P-DD	16354-P	Skinner blade with clipped edge - 517 mm long, 4 per pack
16354CS-DD	16354CS	Skinner blade chamfer edge, carbon steel, 4 per pack

SLITTER BLADES	OEM NUMBER	
Repa-0210		Repack slitter blade

TEFLON TAPE	OEM NUMBER	
Tef-1.3		Teflon tape with yellow liner, 1" wide x 36 yards, 3 mil thick
Tef-6.3		Teflon tape with blue liner-6" Wide X 36 Yards, 3 mil thick
Tef-6.5		Teflon tape with blue liner-6" Wide X 36 Yards, 5 mil thick

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**ULMA OVERWRAP**

UL-248-S

**OEM NUMBER**

Ulma S/S Cut off knife(overwrap machine) 24.80 x 1.18 x .039

**ULMA BLADES**

76875/1

8368258-DD

8375113-DD

**OEM NUMBER**

Ulma supra corss cut knife

Ulma supra slitter blade

Ulma supra cross cut blades

**\*Any item ending in "-DD" begins with an OEM number**